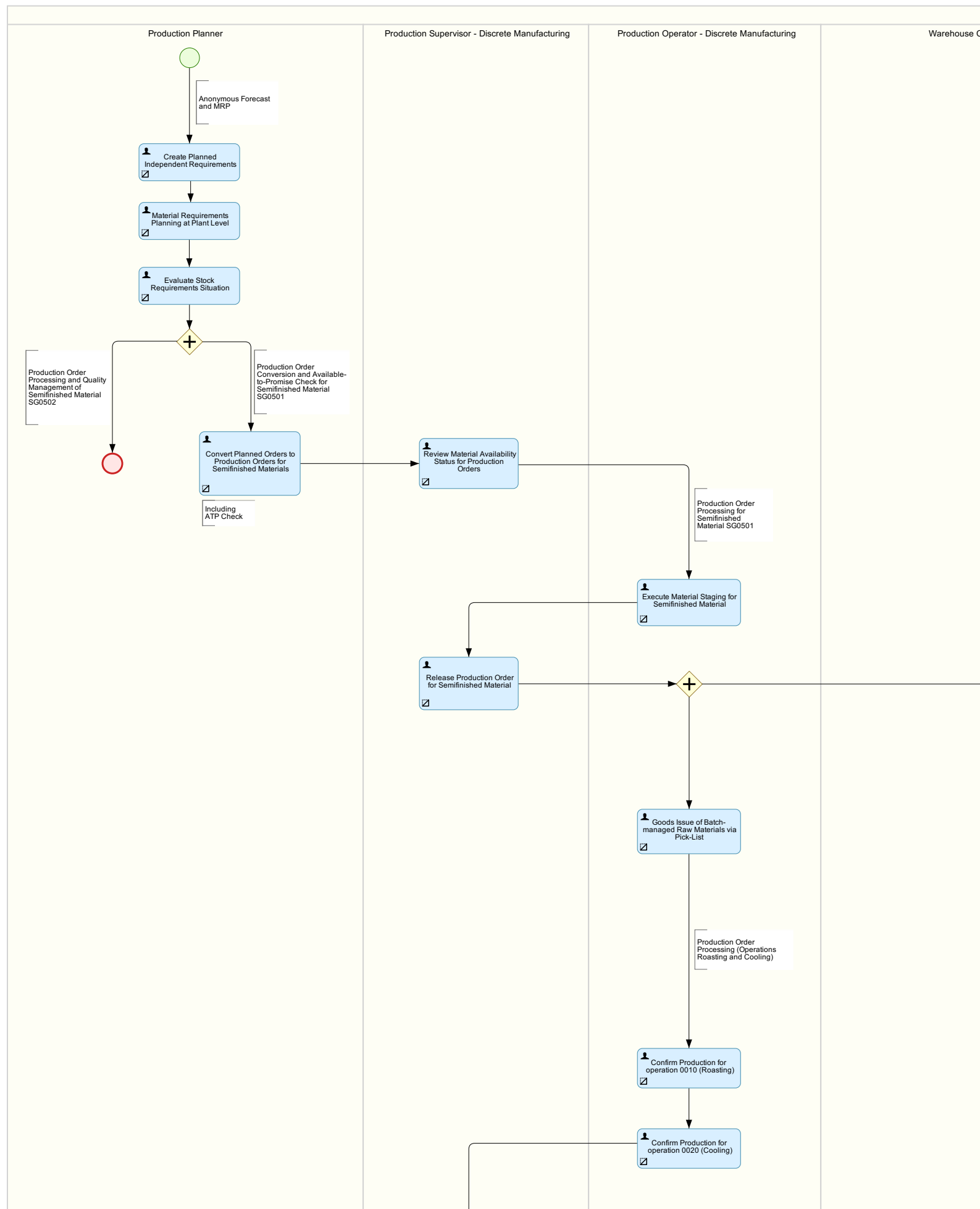
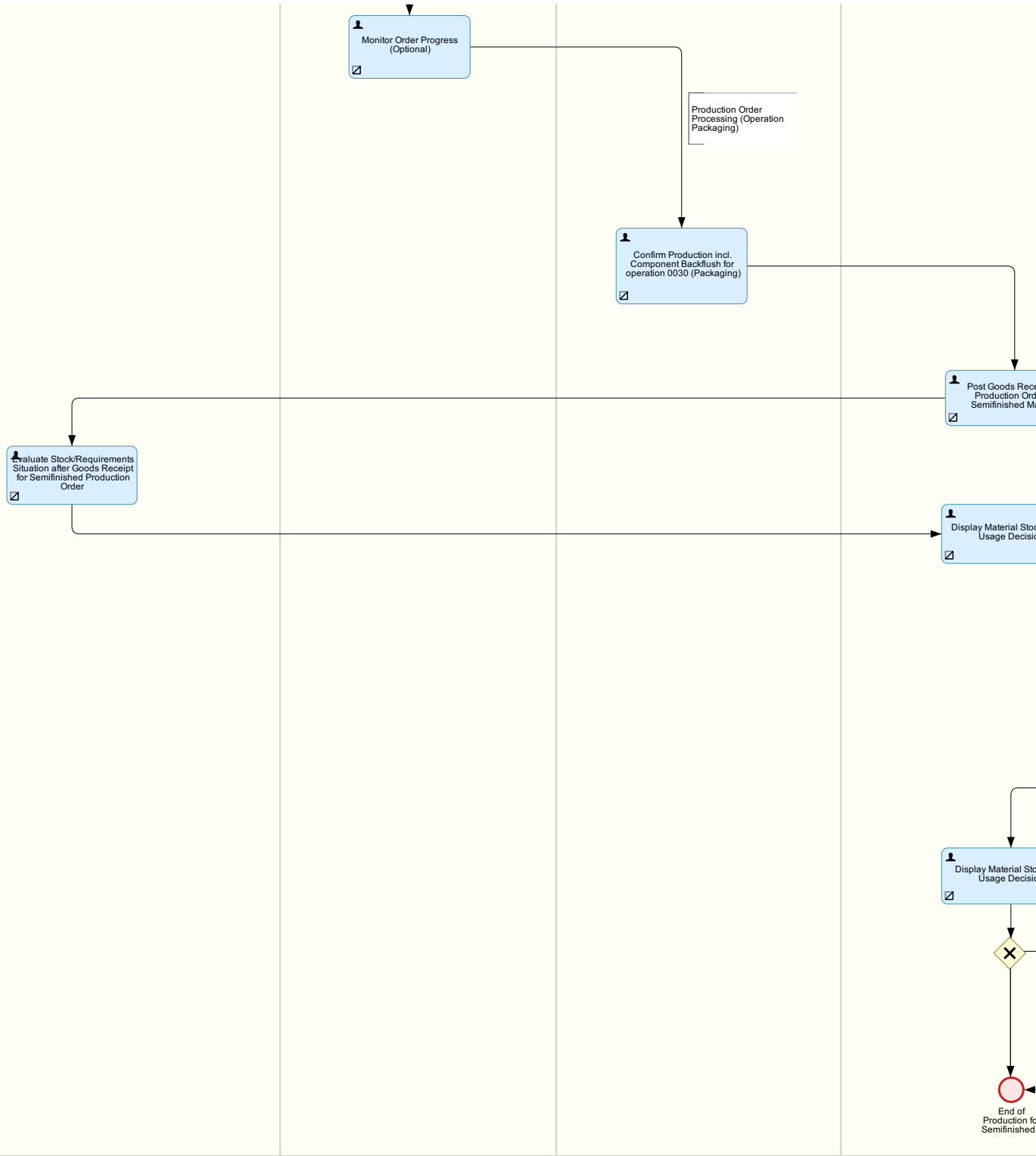


Quality Management in Discrete Manufacturing - Consumer Products (5HK)

This scope item supports the following processes:

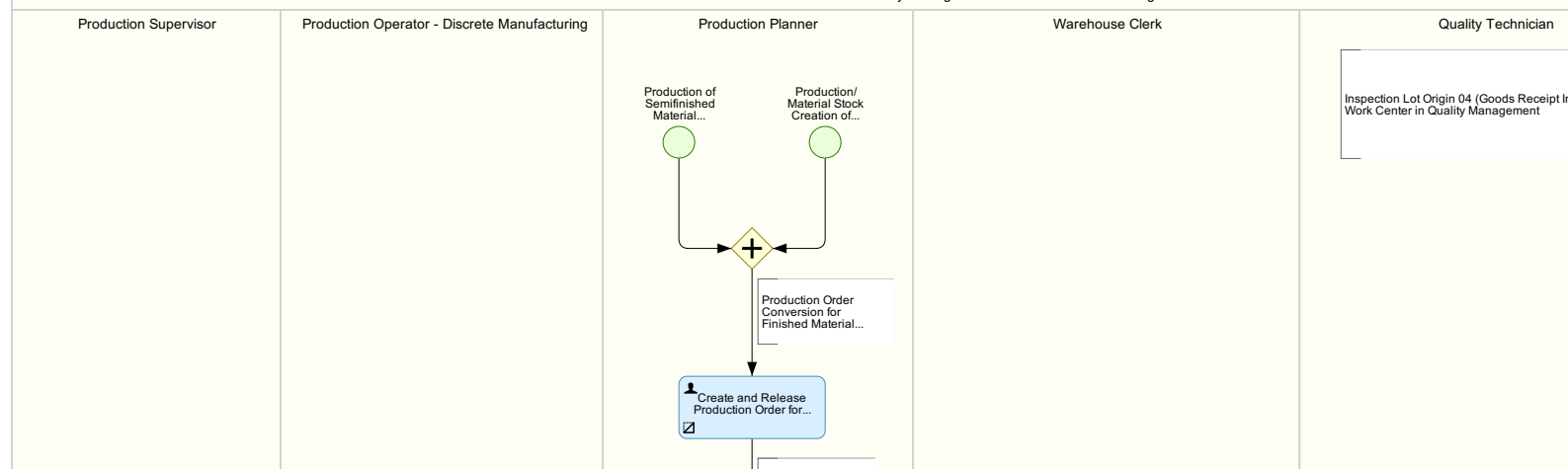
Quality Management in Discrete Manufacturing - Consumer Products 1

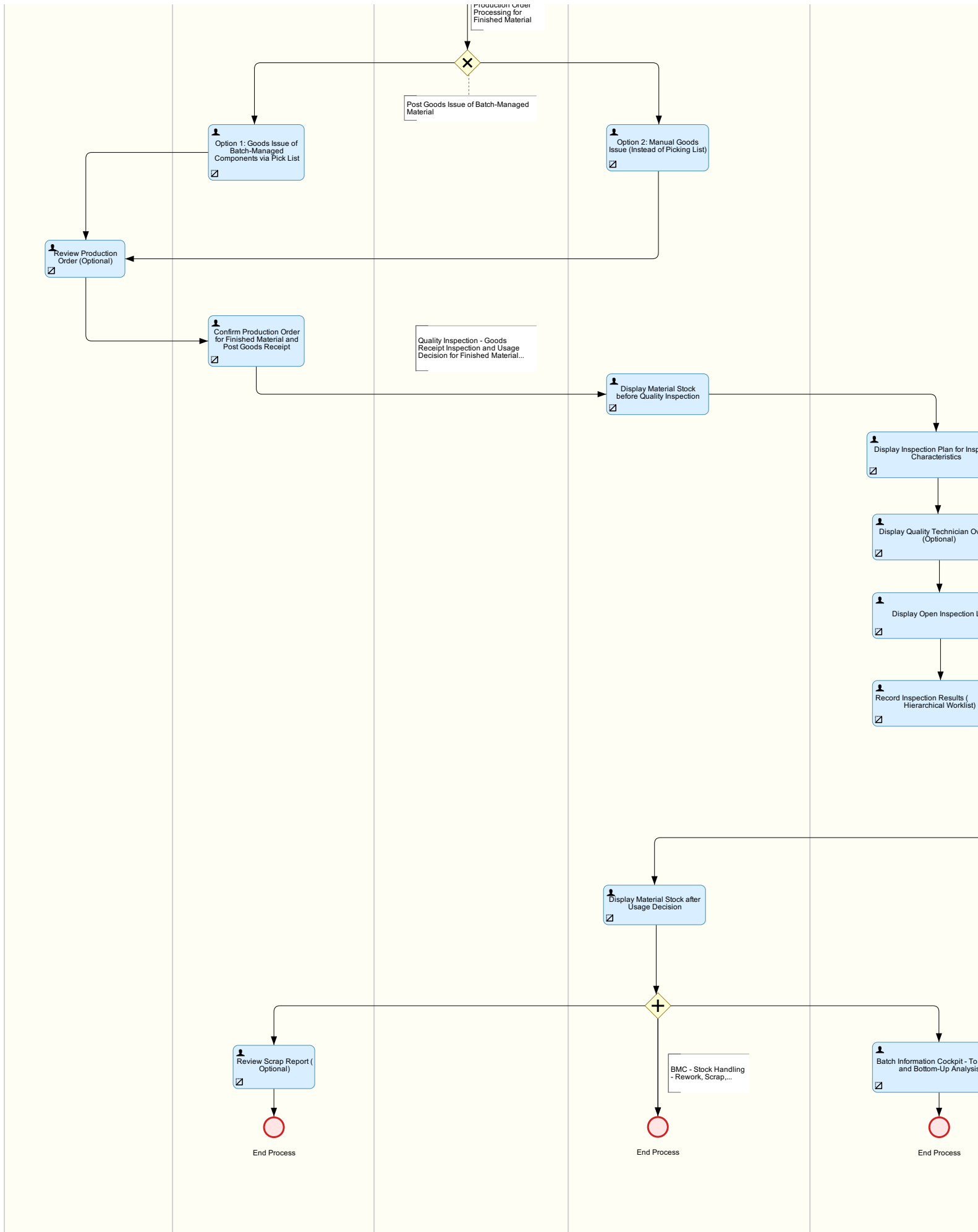




Quality Management in Discrete Manufacturing - Consumer Products 2

5HK - Quality Management in Discrete Manufacturing - Consumer Products





Production Planner

Production Supervisor - Discrete Manufacturing

Production Operator - Discrete Manufacturing

Warehouse

Anonymous Forecast and MRP

Option 2: Execute Production and Quality Management Process Steps described for Material SG0501 also for Material SG0502

Option 1: Create Initial Material Stock for Semifinished Material SG0502



Convert Planned Orders to Production Orders for Semifinished Materials

Including ATP Check

Review Material Availability Status for Production Orders

Production Order Processing for Semifinished Material SG0502

Execute Material Staging for Semifinished Material

Release Production Order for Semifinished Material



Goods Issue of Batch-managed Raw Materials via Pick-List

Production Order Processing (Operations Roasting and Cooling)

Confirm Production for operation 0010 (Roasting)

Confirm Production for operation 0020 (Cooling)

Monitor Order Progress (Optional)

Production Order Processing (Operation Packaging)

Confirm Production incl. Component Backflush for operation 0030 (Packaging)

Create Initial Stock

End of Material Creation

Evaluate Stock/Requirements
Situation after Goods Receipt
for Semifinished Production
Order

Post Goods
Production
Semifinish

Display Material
Usage D

Display Material
Usage D

End
Product
Semifini

