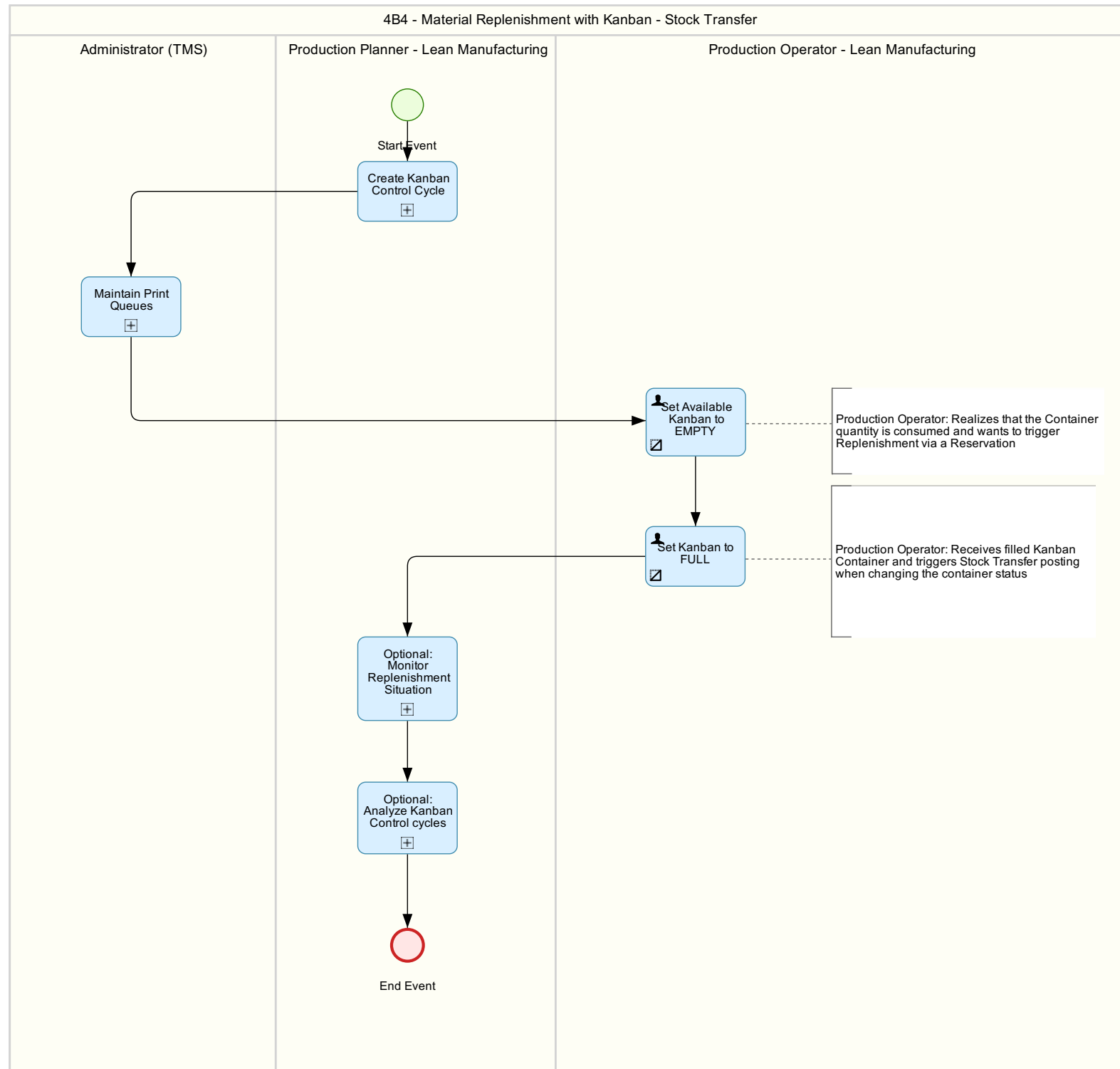# Material Replenishment with Kanban - Stock Transfer (4B4)

This scope item supports the following processes:

**Classical Kanban - Stock Transfer with Reservation**



**One Card Kanban with Trigger Quantity**

## 4B3 - Material Replenishment with Kanban - In-House Production

| Production Planner - Lean Manufac... | Production Operator - Lean Manufa... |
|---|---|

**Start Event**

Create Kanban Control Cycle

Set available container to Empty

Replenishment is triggered in the background

Set Kanban container to Full

Stock Transfer will be posted in the...

Withdraw Container Quantity

Once the trigger quantity has been reached a new container is automatically set to empty

Set new container to Full & Withdraw current container till Empty

Optional: Monitor Replenishment Situation

Optional: Analyze Kanban Control Cycles

**End Event**