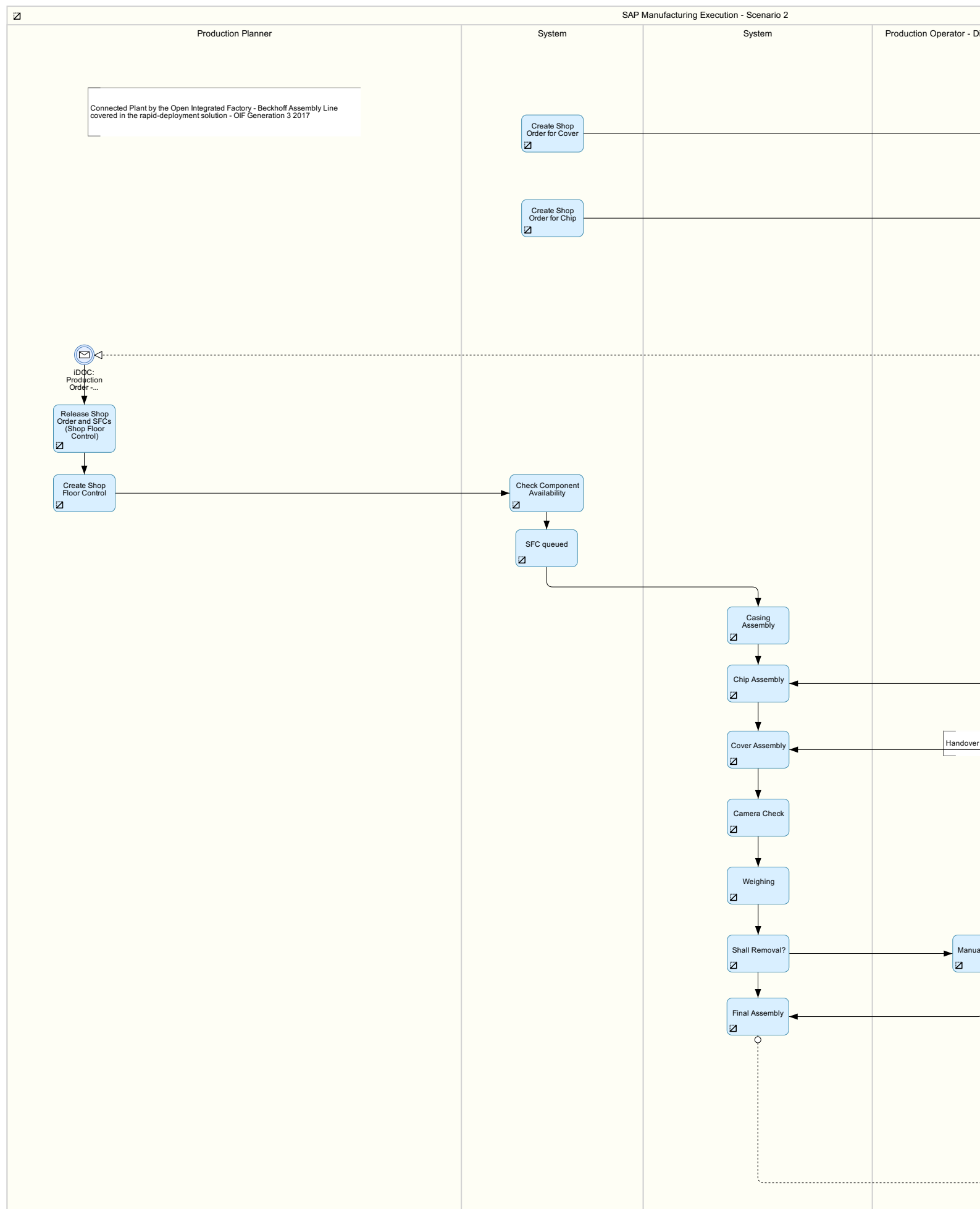# Production Operations with SAP Manufacturing Execution (2JN)

This scope item supports the following processes:

Production Operations with SAP Manufacturing Execution

	SAP Manufacturing Execution - Scenario 2			
Production Planner	System	System	Production Operator - D...

Connected Plant by the Open Integrated Factory - Beckhoff Assembly Line covered in the rapid-deployment solution - OIF Generation 3 2017

Create Shop Order for Cover

Create Shop Order for Chip

iDOC: Production Order -...

Release Shop Order and SFCs (Shop Floor Control)

Create Shop Floor Control

Check Component Availability

SFC queued

Casing Assembly

Chip Assembly

Cover Assembly

Handover

Camera Check

Weighing

Shall Removal?

Manua...

Final Assembly

Finishe
Transport t

Post
Cons

Production
Worker

Production Line for
Final Assembly

Produ
Worke