

# **Material Replenishment with Kanban - External Procurement (1E3)**

This scope item supports the following processes:

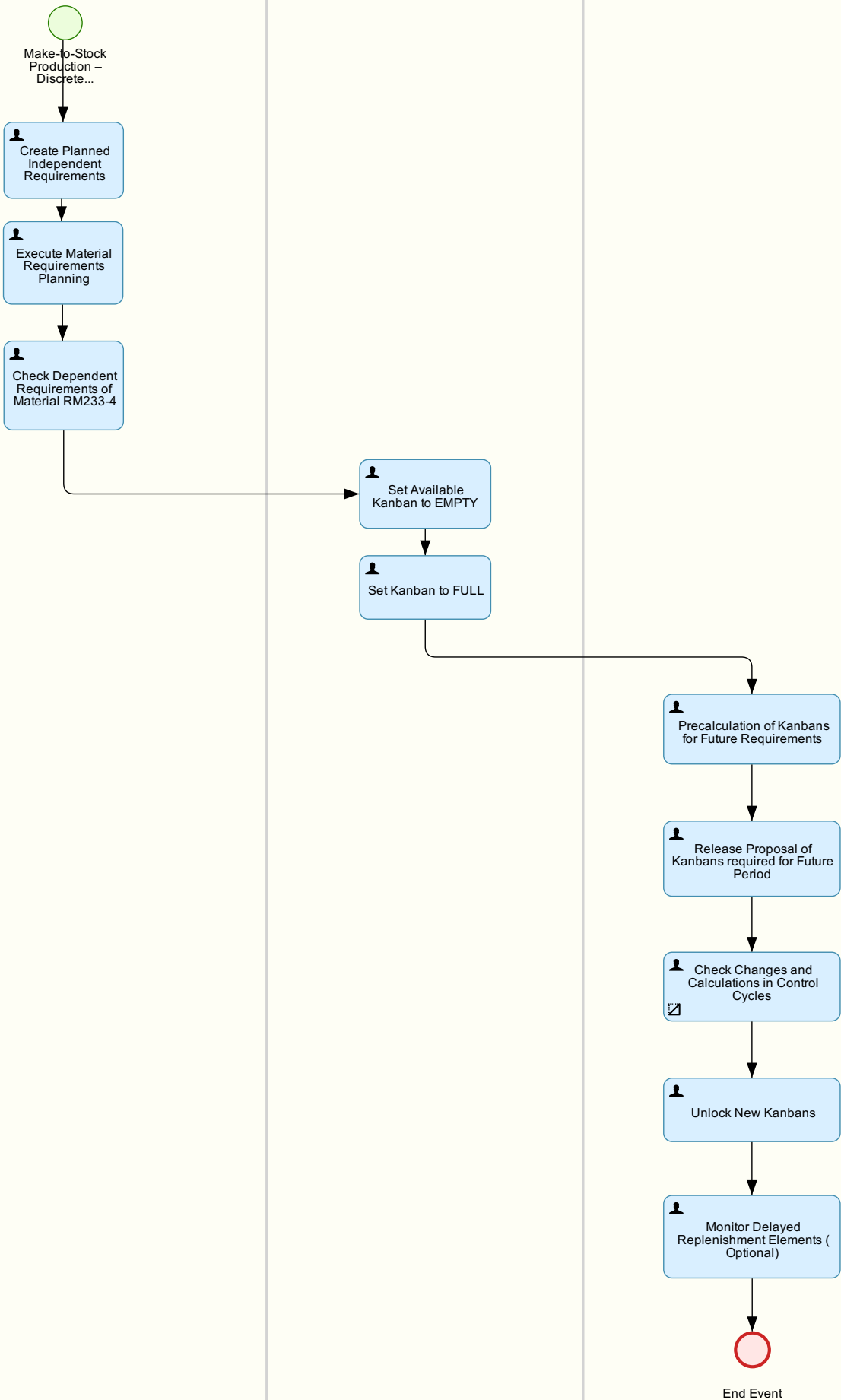
**Classical Kanban External Procurement with Kanban Summarized JIT Calls**

1E3 - Material Replenishment with Kanban - External Procurement

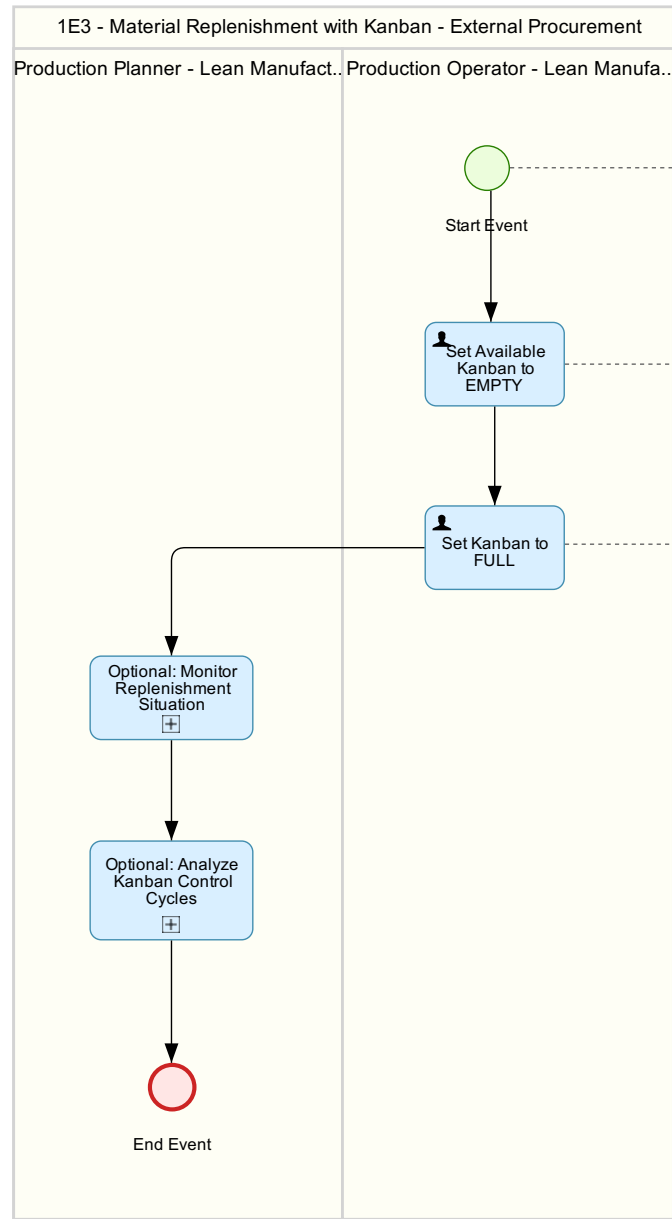
Production Planner

Production Operator - Lean Manufacturing

Production Planner - Lean Manufacturing



# Classical Kanban Procurement to Cost Center



Purchasing Contract and Kanban Control Cycle have been created

Trigger replenishment via Purchase Order

Receive full container from supplier & post Goods receipt

# Event-Driven Kanban External Processing with Purchase Order

1E3 - Material Replenishment with Kanban - External Procurement

Production Planner - Lean Manufacturing

Production Operator - Lean Manufacturing

Warehouse Clerk

